



ASME B16.9

DIMENSIONS OF SHORT RADIUS 180 deg RETURNS

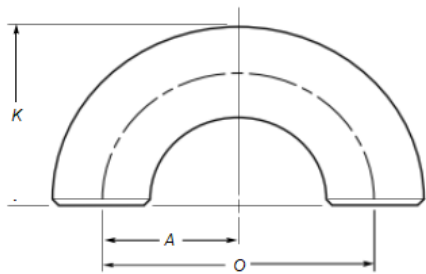
Jinie Technology (Jiangsu) Co., Ltd.

www.jnalloy.com

www.jnalloys.com

Info@jnalloy.com

+86 19339900211



DIMENSIONS OF SHORT RADIUS
180 deg RETURNS

Nominal Pipe Size (NPS)	DN	Outside Diameter at Bevel	Center-to-Center, <i>O</i>	Back- to-Face, <i>K</i>
1	25	33.4	51	41
1 1/4	32	42.2	64	52
1 1/2	40	48.3	76	62
2	50	60.3	102	81
2 1/2	65	73.0	127	100
3	80	88.9	152	121
3 1/2	90	101.6	178	140
4	100	114.3	203	159
5	125	141.3	254	197
6	150	168.3	305	237
8	200	219.1	406	313
10	250	273.0	508	391
12	300	323.8	610	467
14	350	355.6	711	533
16	400	406.4	813	610
18	450	457	914	686
20	500	508	1016	762
22	550	559	1118	838
24	600	610	1219	914

GENERAL NOTES:

- (a) All dimensions are in millimeters.
- (b) Dimension *A* is equal to one-half of dimension *O*.